

THE AUSTRALIAN SUGARCANE INDUSTRY

Sugarcane farms along 2,000 km of Australia's east coast underpin a \$2.5 billion sugar industry, supporting regional communities and economies.

From growing the sugarcane to cutting and transporting it, processing it into raw sugar and marketing and shipping it to international customers, hundreds of different occupations and thousands of people are involved in the sugar industry.





The Australian sugarcane industry is made up of 4,500 farming businesses. They are family farms, partnerships and corporations. The average farm size is 100 hectares.



Sugarcane farming in Queensland provides more than 9,800 direct jobs and more than 23,650 value chain jobs in regional towns and cities.



Around 30 million tonnes of cane is harvested and crushed annually in Australia to produce 4.3 million tonnes of raw sugar.



22 sugar mills process the sugarcane into raw sugar. 85% of the raw sugar is exported from six bulk shipping ports.



Australian sugar is sustainably produced. 80% of the cane farm area is in the best management practice program called Smartcane BMP.



From paddock to packet and beyond, occupations and professions in the Australian sugar industry:

Sugarcane grower

Farm manager

Field hand

Tractor and machinery operator

Farm machinery sales

Machinery service and repair mechanic

Harvester and haulout/truck driver

Farm administrator and bookkeeper

Agronomist and other farm advisor

Fertiliser and chemical sales and delivery

Light plane, helicopter and drone pilot

Irrigation equipment sales and repair

Contractor for planting, spraying etc

Fuel sales and supply

Geospatial software/hardware sales

Information Technology support

Accountant

Lawyer

Researcher (biologist, entomologist)

Research assistant

Plant breeding technician

Pest animal control

Transport logistics

Locomotive driver and assistant

Locomotive maintenance

Tramline maintenance

Sugar mill manager

Electrical engineer

Mechanical engineer

Chemical engineer

Maintenance engineer

Laboratory technician

Electrician

Welder

Boilermaker

Fitter and turner

Diesel fitter

Apprentice

Industrial cleaner

Weighbridge operator

Instrument technician

Cane analysis auditor

Shift supervisor

Workplace Health and Safety officer

Sugar terminal manager

Storage and shipping plant operator

Finance/Payroll officer

Human Resources manager

Office and administration support

Sugar trader

Sugar sales and marketing staff

Shipping logistics

Sugar pricing field officer

Refinery technician

Packaging plant operator

Forklift driver

Warehousing and distribution

Quality Assurance and Auditing

Web and app design

Production manager

Project worker

Insurance representative

Policy manager

Communications and PR

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